



Bushing Flange Cracks

The two most common causes for bushing flange cracks/cracking.

1. Bolt tightening sequence was not done according to instructions.
2. Grease or similar anti-seize lubricants used on mating metal to metal surfaces.

Less likely reasons:

1. Incorrect use of English vs. Metric bolts.
2. Using different competitive bushings in Gates pulleys, which due to tolerances in manufacturing, may cause damage during installation.